



SIMATIC S7-400, positioning module FM 451 for rapid/slow traverse drives, 3 channels incl. configuration package on CD

Figure similar

Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	550 mA
Encoder supply	
5 V encoder supply	
<ul style="list-style-type: none"> • 5 V 	Yes
<ul style="list-style-type: none"> • Output current, max. 	210 mA
<ul style="list-style-type: none"> • Cable length, max. 	35 m; at max. 210 mA
24 V encoder supply	
<ul style="list-style-type: none"> • 24 V 	Yes
<ul style="list-style-type: none"> • Output current, max. 	300 mA
<ul style="list-style-type: none"> • Cable length, max. 	100 m; at max. 300 mA
Absolute encoder (SSI) encoder supply	
<ul style="list-style-type: none"> • Absolute encoder (SSI) 	Yes
<ul style="list-style-type: none"> • Type of output voltage 	24 V DC
<ul style="list-style-type: none"> • Output current, max. 	300 mA
<ul style="list-style-type: none"> • Cable length, max. 	300 m; At max. 156 kbit/s
Power loss	
Power loss, typ.	3.6 W
Digital inputs	
Number of digital inputs	12; 4 per axis
Functions	Reference cams, reversing cams, flying actual value setting, start/stop positioning
Input voltage	
<ul style="list-style-type: none"> • Rated value (DC) 	24 V
<ul style="list-style-type: none"> • for signal "0" 	-30 to +5 V
<ul style="list-style-type: none"> • for signal "1" 	+11 to +30V
Input current	
<ul style="list-style-type: none"> • for signal "0", max. (permissible quiescent current) 	1.5 mA
<ul style="list-style-type: none"> • for signal "1", typ. 	9 mA
Digital outputs	
Number of digital outputs	12; 4 per axis
Functions	Rapid traverse, creep, run right, run left
Short-circuit protection	Yes
Output voltage	
<ul style="list-style-type: none"> • for signal "1", min. 	UP -3 V
Output current	

<ul style="list-style-type: none"> • for signal "1" permissible range for 0 to 55 °C, max. • for signal "0" residual current, max. 	600 mA; with UPmax 0.5 mA
Encoder	
Connectable encoders	
<ul style="list-style-type: none"> • Incremental encoder (symmetrical) • Incremental encoder (asymmetrical) • Absolute encoder (SSI) 	Yes Yes Yes
Encoder signals, incremental encoder (symmetrical)	
<ul style="list-style-type: none"> • Trace mark signals • Zero mark signal • Input voltage • Input frequency, max. 	A, notA, B, notB N, notN 5 V difference signal (phys. RS 422) 1 MHz
Encoder signals, incremental encoder (asymmetrical)	
<ul style="list-style-type: none"> • Trace mark signals • Zero mark signal • Input voltage • Input frequency, max. • Cable length, shielded, max. 	A, B N 24 V 50 kHz; for 25 m cable length, 25 kHz for 100 m cable length 100 m
Encoder signals, absolute encoder (SSI)	
<ul style="list-style-type: none"> • Input signal • Data signal • Clock signal • Telegram length, parameterizable • Clock frequency, max. • Gray code • Cable length, shielded, max. 	5 V difference signal (phys. RS 422) DATA, notDATA CL, notCL 13 or 25 bit serial 1.25 MHz 1 300 m; At max. 156 kbit/s
Potential separation	
Potential separation digital inputs	
<ul style="list-style-type: none"> • Potential separation digital inputs 	Yes
Potential separation digital outputs	
<ul style="list-style-type: none"> • Potential separation digital outputs 	Yes
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> • min. • max. 	0 °C 55 °C
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> • min. • max. 	-40 °C 70 °C
Dimensions	
Width	50 mm
Height	290 mm
Depth	210 mm
Weights	
Weight, approx.	1 300 g
last modified:	7/28/2021 